

Thermo Scientific Forma® Direct Heat CO₂ Incubators



Reliable performance and superior value



Thermo Scientific Forma Direct Heat CO₂ Incubators – High performance and low maintenance

> Thermo Scientific Forma Direct Heat CO₂ Incubators combine high capacity and dependable performance in an easy to use design, for researchers who prefer the convenience of direct heat temperature control technology.

- High capacity chamber for maximum culturing space – We provide a 6.5 cu. ft. (184.1 liters) interior volume and include heavy-duty stainless steel shelves to support a full product load.
- Adaptable to your needs The ideal solution for basic cell culture incubation, the flexible Direct Heat Incubator can be configured with your choice of either TC (thermal conductivity) or IR (infrared) CO₂ gas sensors, and a variety of useful process and contamination control options, to meet your specific requirements.
- Easy configuration and use Quality construction, proven reliability and convenience, our direct heat CO₂ incubators are designed for simple operation and fast and easy cleaning.





Precise direct heat temperature control

Lighter in weight and more mobile than traditional water jacketed designs, our proven direct heat technology provides the excellent temperature uniformity and recovery characteristics you depend on. With high performance heating elements and advanced insulation surrounding the culture chamber, accurate temperature control is assured.

Designed for easy cleaning

- Polished stainless steel interior with coved corners is easy to clean.
- Sturdy stainless steel shelves and supports are designed to support a full product load, and can be readily removed without tools for easy cleaning or

adjustment.

• Microbiological filters are provided on gas inlet and sample ports and are readily accessible for simplified routine replacement.

• Inner door gasket is removable and cleanable, and adjusts continually to ensure a tight seal.

Contamination Control Options

100% HEPA filtered air

An optional, patented, in-chamber HEPA Filter Airflow System continuously filters the entire chamber volume of air every 60 seconds to prevent surface contamination and product loss.

The HEPA filtration system removes airborne contaminants which may enter the incubator upon routine door openings, and are the primary source of contamination in most cell culture lab settings.

HEPA^{2®} VOC filtration

An optional built-in VOC filtration system is available to compliment the HEPA system, by removing volatile organic vapors which could cause risk to sensitive cultures. Its molecular sieve technology captures potentially toxic chemicals commonly found in products such as lab solvents, cleaning agents and plastics, which may find their way into the incubator.

Solid Copper Components

Known for its ability to effectively prevent bacterial and fungal growth on contact, an available solid copper interior component kit may be incorporated to provide passive surface contamination protection.

¹ Copper is solid, not plated. Available components include perforated shelves, interior ductwork, and humidity pan. Refer to the Accessories and Specifications sections for details. 2 U.S. Patents 5,792,427 and 6,117,687



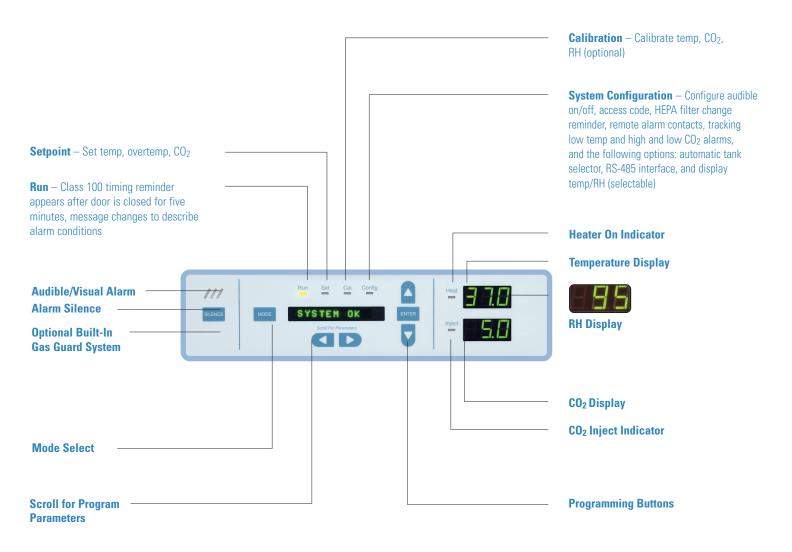
Sturdy stainless steel shelves and supports can be removed without tools for easy cleaning or adjustment

Thermo Scientific Enviro-Scan® Microprocessor Message Center

Easy configuration and use

Slide-out front drawer provides convenient access to electronic components for maintenance.

- Standard remote alarm contacts (NO, NC, COM) and optional RS-485, 0-1V, 0-5V, and 4-20 milliamp data outputs permit connection to an alarm/monitoring system to meet internal and regulatory requirements.
- Flexible, intuitive controls ensuring ease of use.



Thermo Scientific Direct Heat CO₂ Incubators



Description	Cat. No.	
RH Display		
Humidity (RH) Display', readable in 1% increments, includes low RH programmable alarm (alerts you of the need to add water to humidity pan), factory installed	190643	
Chamber and Shelf Components		
Independent Inner Glass Door Kit (eight doors with latches), mounts inside heated inner glass door, is removable and can be autoclaved	190650	
Solid Copper Components		
Copper Shelf Kit	190879	
Copper Humidity Pan	237020	
Copper Ductwork'; includes shelf supports, top duct, shelf channels, four shelves, and pan; factory installed	190870	
Stainless Steel Components		
Stainless Steel Shelf Kit	190884	
Stainless Steel Humidity Pan	237016	
Stainless Steel Ductwork; includes side ducts and shelf channels	190670	
Filtration ² and Decontamination Kits		
HEPA Filter Airflow System; factory installed	190858	
Replacement HEPA filter	760175	HEPA Air-Filter (VOC)
HEPA Value Pack (four filters)	760209	
HEPA Filter Replacement Kit; includes HEPA; in-line, and access port filters	1900067	
HEPA ² VOC Filter Replacement Kit; includes HEPA ² in-line and access port filters	1900094	
HEPA ² VOC Filtration System Kit; converts HEPA Filter Airflow System to HEPA ² Filtration System; includes HEPA ² filter and two plugs	760199	
Decontamination Kit for HEPA filtered units	190868	
Decontamination Kit for standard units	190869	
CO ₂ Accessories		
CO ₂ Fyrite® Analyzer Kit, 0-20%	155021	
Built-in CO ₂ Gas Guard to monitor CO ₂ supply, automatically switches from one cylinder to the other when the supply is exhausted, factory installed	190640	Two-Stage CO ₂
Two-Stage CO ₂ Gas Regulator with barbed connection and shut-off valve	965010	Gas Regulator
Wall Clamp for a CO_2 Bottle; includes cylinder holder with web strap	950316	
Roller Dolly		
Roller Dolly (heavy-duty, powder coated steel base) with dual-wheel, swivel locking casters and leveling feet; supports one or two (stacked)	1900063	Roller Dolly
incubators; raises unit 3.0" (7.6cm) off the floor		
Monitoring and Alarm Systems		1.
Monitor/Alarm System, interfaces with as many as 24 products (channels) to monitor and display equipment conditions up to 2,000 ft. away	1535	
Sensaphone® Telephone Dialing Systems, interface with standard touch-tone phone system		
For up to four input channels	400047	3
For up to eight input channels	400134	
Data Outputs' (select one)		
RS-485 interface	190523	
4-20 milliamp	190512	
0-5V analog	190543	
0-1V analog	190544	
Miscellaneous Accessories		
Sealed Modular Incubator Chamber, purge with any gas mixture to create a "mini-incubator" inside your incubator for unusual gas and temperature controlled experiments, dimensions: 12.0" (30.5cm) circular chamber, 4.7" (11.9cm) high	190043	and the second s
IQ/OQ, MS Windows®- compatible document disk for process customization and detailed checklists to qualify setup and operation	6000310	Sealed Modular
		Incubator Chamber

Accessories are customer installed unless indicated otherwise.

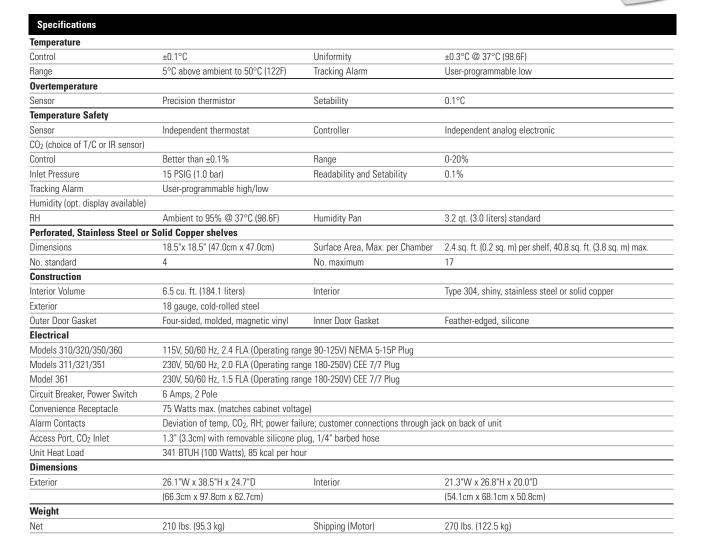
¹ Factory installed ² HEPA and HEPA2 filters are rated a minimum 99.97% efficient at 0.3 microns. Filters are easily replaced without tools.



Incubator Chamber

Independent inner . glass door kit

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Ordering Information				
Model	Chamber	CO ₂	Voltage	
310 (311)	Stainless Steel	T/C	115 (230)	
320 (321)	Stainless Steel	IR	115 (230)	
350 (351)	Copper	T/C	115 (230)	
360 (361)	Copper	IR	115 (230)	

All units are UL listed to United States and Canadian requirements and bear the CE Mark.





Pricing on any accessories shown can be found by keying the part number into the search box on our website. The specifications listed in this brochure are subject to change by the manufacturer and therefore cannot be guaranteed to be correct. If there are aspects of the specification that must be guaranteed, please provide these to our sales team so that details can be confirmed.

www.wolflabs.co.uk

Tel : 01759 301142 Fax : 01759 301143 sales@wolflabs.co.uk

Please contact us if this literature doesn't answer all your questions.